

# Application of 3D modeling and printing technology in accurate resection of complicated thoracic tumors

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**Background:** To explore the application value of three-dimensional (3D) reconstruction and 3D printing in preoperative evaluation of precise resection of complicated thoracic tumors.

Methods: A retrospective analysis of 34 patients with complicated thoracic tumors who were treated by radical surgery from March 2016 to June 2019 was made. According to whether 3D reconstruction and 3D printing was used, the patients were divided into research group and control group. In the control group, preoperative evaluation was performed according to CT image data, and the operation plan was drawn up; in the research group, preoperative simulation and preoperative operation plan design were carried out according to 3D reconstruction and 3D printing technology. The operation time, change of operation approach, intraoperative blood loss, hospitalization time and postoperative complications were compared between the two groups. We also retrospectively reviewed additional 12 cases of unresectable complicated thoracic tumors. The above 34 patients who were treated by radical surgery were set as the resectable group. Three-dimensional reconstruction was performed for all cases. The tumor size, location, smoothness of tumor-vascular contact surface, close contact with adjacent organs were compared between these two groups. Results: The 3D reconstruction and 3D printing model were successfully established. The indexes of operation time, change of incision approach and blood loss in the research group were lower than those in the control group (P<0.05). All the patients were followed up for 6 months, and there was no death, no tumor recurrence and metastasis in the two groups. In the unresectable group, the score of position and smoothness of tumor-vascular contact surface were significantly higher than that in the resectable group.

**Conclusions:** 3D reconstruction and 3D printing can effectively help surgeons carry out accurate surgical treatment, reduce the operation time and bleeding, reduce the risk of surgery, and facilitate the postoperative rehabilitation of patients, which has the value of promotion and application.

**Keywords:** Complicated thoracic tumor; chest wall; three-dimensional printing technology (3D printing technology); 3D reconstruction

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#### Introduction

The complicated thoracic tumors refer to the tumors that are difficult for surgical treatment, including large tumors in the chest cavity, tumors with complicated spatial relationship, or tumors invading adjacent large blood vessels and important organs. Due to the complicated anatomy of thoracic tumor and its close relationship with the surrounding blood vessels and organs, it is difficult to recognize its three-dimensional (3D) structure and its spatial adjacent relationship in the two-dimensional images (1). Thus, surgical treatment is difficult, and there are many intra-operative and post-operative complications. Surgical treatment of complicated thoracic tumors remains to be a challenge for thoracic surgeons.

The 3D modeling and printing technology has been more frequently applied in medical treatment, which can visualize the abstract structures and simplify complex structures in an easy way. As a new evaluation method, it has been widely used in orthopedics, liver surgery, and neurology. Before surgery, the surgeons collect computed tomography (CT) or computed tomography angiography (CTA) image data of patients through 3D processing software, perform image segmentation and 3D reconstruction, obtain 3D reconstructed images, and apply 3D printers to print 3D models of human organs and abnormal lesions (2-9). It helps the surgeon to perform preoperative evaluation and simulation, determine an appropriate surgical plan, improve the efficacy of surgery, and reduce postoperative complications. However, there are relatively fewer application of 3D digital modeling and printing technology in complicated thoracic tumor surgery. In this study, 3D reconstruction and 3D printing technology were used to perform preoperative evaluation and surgical plan design on 34 patients with complicated thoracic tumors. By grouping surgeries, intraoperative and postoperative complications were analyzed to explore the application value of this technology in preoperative evaluation of complicated thoracic tumors. We present the following article in accordance with the STROBE reporting checklist (available at http://dx.doi. org/10.21037/atm-20-1791).

#### **Methods**

#### Patient selection criteria

Inclusion criteria included: (I) any thoracic tumor which was diagnosed according to clinical symptoms, imaging

data, and puncture biopsy before operation; (II) no distant metastasis occurred before surgery which was excluded by positron emission tomography (PET) scan or general examination including head magnetic resonance imaging (MRI), abdominal ultrasound, chest CT, and whole-body bone scan; (III) patients who had complete tumor resection, angioplasty or vascular graft transplantation, chest wall reconstruction, partial lobectomy or lobectomy; (IV) patients with complete medical records and follow-up data.

Exclusion criteria included: (I) patients with tumor metastasis; (II) patients with multiple tumors; (III) lung and esophageal tumors; (IV) patients who were diagnosed as malignant lymphoma by puncture biopsy and were treated with radiotherapy or chemotherapy; (V) patients with poor physical condition or other diseases that cannot tolerate the operation; (VI) patients who are reluctant to undergo surgical treatment.

### Patients' clinical data

Thirty-four patients with complicated thoracic tumors admitted to our hospital from March 2016 to June 2019 and underwent radical tumor surgery were selected as the study subjects. These patients were randomly divided into the research group (n=17) in which the 3D printing technique was applied and control group (n=17) in which 3D printing technique was not applied. There were 11 males and 6 females in the research group, aged between 14 and 69 years with an average of 40.4±16.2 years. Among these patients, there were 6 cases of giant thoracic tumors (tumor size > one-half of the thoracic cavity), 4 cases of tumors invading the superior vena cava, 2 cases of tumors located on the top of the chest, and 5 cases of tumors invading other organs (including chest wall, lung lobe, diaphragm, or pericardium). In the control group, there were 12 males and 5 females, aged between 13 and 59 years with an average age of 42.7±14.2 years. Among these patients, there were 7 cases of giant thoracic tumors, 5 cases of tumors invading blood vessels or trachea, 2 cases of tumors located on the top of the chest, and 3 cases of tumors invading the chest wall or lung lobes. There was no significant difference in gender, age, and tumor type between the research group and the control group (Table 1).

# 3D digital modeling

All patients underwent routine chest CT and wholebody bone emission computed tomography (ECT) before

 $\textbf{Table 1} \ \text{Comparison of general information between the research group and the control group (mean $\pm$ SD)}$ 

	Ge	ender		Tumor type						
Group	Male	Female	Age (years)	Giant thoracic tumor	Invading the superior vena cava	Located on the top of thoracic cavity	Invading other organs*			
Research group	11	6	40.4+16.2	6	4	2	5			
Control group	12	5	42.7+14.2	7	5	2	3			
P value	0.	632	0.724		-					

<sup>\*,</sup> including chest wall, lung lobe, diaphragm, pericardium. SD, standard deviation.

surgery. The CT images were segmented and reconstructed three-dimensionally using the Amira software for thoracic tumors, pericardium, lungs, vertebrae, aorta, pulmonary artery, subclavian artery, brachiocephalic vein and superior vena cava. The 3D model was smoothened and simplified by Amira software and 4D Cinema software. The tumor volume, lung volume, and the distance from the tumor to important organs such as blood vessels and pericardium were measured.

### Preparation of 3D-PDF documents

Complete 3D model data was imported into Deep Exploration 6.3, and model tree was edited, classified and renamed. File in U3D format was exported and the size of model file was controlled by setting the parameters in "Common" in the export interface. Acrobat Pro DC software was used to create a new PDF document, and U3D file was imported to the PDF document by using the "Add 3D" command in the "Rich Media" tool, generating a 3D view window with background being adjusted to white by "Background Color" tool. Finally, thoracic tumor and its adjacent structures field of view was adjusted and saved as the corresponding view file. PDF editing tool was used to design the page and saved to PDF format, creating a 3D-PDF document with a 3D view. The operator can click on any structure through Acrobat or Adobe Reader software, and can freely move, rotate, stretch and translucently manipulate the 3D model of anatomical structure.

# 3D printing

According to the reconstructed 3D model, the stl format file was exported, and imported to the photosensitive resin 3D printer. A ratio of 2:1 3D printing was performed to obtain high-precision photosensitive resin 3D printed model, in

which the tumor and lung are translucently printed, and the surgeons can observe the deep structures clearly. After printing, supportive structure was removed and the surface was smoothened and colored. The time for 3D printing and removal of supporting structures was approximately 2 days and the cost were approximately 1,400–2,000 dollars. The distance between the tumor and adjacent blood vessels and the pericardium was measured on a 3D-printed model, and the simulated resection was performed to determine the optimal surgical plan.

### Development of surgical plan

Preoperative evaluation was conducted based on 3D digital and printed models. Tumor locations, sizes, and the close relationship with anatomical spaces were closely determined to select the best surgical incision route and develop a preoperative surgical plan. Accurate thoracic tumor resection was simulated. During the operation, the tumor is completely removed to reduce the damage to the surrounding organs and blood vessels. All operations were performed by two thoracic surgeons. The study was conducted in accordance with the Declaration of Helsinki (as revised in 2013). The study was approved by the Ethical Committee of Southwest Hospital (IRB number: KY201846). Written informed consent was obtained from the patient for publication of this study and any accompanying images. A copy of the written consent is available for review by the editor-in-chief of this journal.

### Observation of parameters

Intraoperative and postoperative indicators were compared between the two groups of patients. Intraoperative indicators included the time of surgery, occurrence in changes of surgical approach, and intraoperative blood loss. Postoperative indicators included the length of hospitalization, and the incidence of postoperative complications (such as wound bleeding, respiratory failure, relapsing pulmonary edema, arrhythmia, lung infections). A 6-month follow-up was performed, and the postoperative recurrence was compared between the two groups.

# Comparison between resectable and unresectable groups

The above 34 patients who were treated by radical surgery were set as the resectable group. In the same period from March 2016 to June 2019, additional 12 cases of unresectable complicated thoracic tumors were selected as the unresectable group. 3D reconstruction was performed for all cases. Some imaging features and pathological malignancy of the tumor were scored according to the following standards and compared.

Scoring criteria: (I) location: lower chest: 1, middle chest: 2, upper chest: 3; (II) size: <1/3 thoracic volume: 1, 1/3–2/3 thoracic volume: 2, >2/3 thoracic volume: 3; (III) smoothness of tumor-vascular contact surface: smooth: 1, rough: 2, filling defect: 3; (IV) close contact with trachea, chest wall, pericardium, and diaphragm (1 point for each invasion); (V) pathological malignancy: low: 1, medium: 2, high: 3.

# Statistical analysis

The data were statistically analyzed using SPSS25.0 (IBM, USA) software. Data were expressed as the frequency and percentage for categorical variables and the mean  $\pm$  standard deviation (SD) for continuous variables. The values are presented as the mean  $\pm$  SD, the median and interquartile range (IQR). Comparison between the two groups was performed using Student's *t*-test and Mann-Whitney U test. To compare the proportions of patients,  $\chi^2$  test or Fisher exact test was performed. All statistical tests were two-sided and significance was defined as P<0.05. There was no missing data.

#### **Results**

# 3D digital and printed models of complicated thoracic tumors

We created 3D digital and printed models of complicated thoracic tumors, and accurately formulated surgical plans. The classic cases are shown in *Table 2* and *Figures 1-4*.

# Comparison of intraoperative indicators and hospitalization time between research and control group

Operation time, the occurrence of changing surgical incision route, and bleeding volume in the research group were significantly lower than those in the control group (P<0.05). There was no significant difference in the hospitalization time between the two groups (P>0.05) (*Table 3*).

#### Follow-up

All patients were followed up for 6 months with one patient being lost during follow-up. Chest CT examination was performed for 3–6 months. There were no deaths, tumor recurrence or metastasis in the two groups.

# Comparison between resectable and unresectable groups

The scores of tumor location, smoothness of tumor-vascular contact surface and pathological malignancy in the unresectable group were significantly higher than those in the resectable group (P<0.05). There was no significant difference in the scores of tumor size and close contact with adjacent organs between the two groups. There was no significant difference in the scores of pathological malignancy between the 3D research group and control group (P>0.05) (*Tables 4*,5).

#### **Discussion**

Surgical resection plays an irreplaceable role in the treatment of thoracic tumors including embolization, radiotherapy, chemotherapy, etc. (10). For complicated thoracic tumors, it is difficult to evaluate the risk of operation before operation because of its large volume or compression or invasion to other tissues and organs. Furthermore, it is easy to damage important organs during surgery, leading to complications such as major bleeding and even death. The surgical treatment is difficult and the risk has increased significantly (11,12). Therefore, the clinical treatment of complicated thoracic tumors is mostly based on thoracotomy, and surgical treatment remains to be a challenge (13). Preoperative evaluation and the formulation of a reasonable surgical plan based on comprehensive consideration of the location, nature of the tumors, the adjacent organs that it may invade, and

Table 2 Classic cases	ic cases					
Case	Volume	Position	Relationship with adjacent organs	Relationship with adjacent large vessels	Nutrient artery	Preoperative planning
1 (Figure 1)	2,790 cm³; >2/3 thoracic volume	Right chest	The tumor compresses the right lung to the size of 430 cm³	The tumor is close to the superior vena cava, right brachiocephalic vein, inferior vena cava, ascending aorta, and the minimum distance from the right subclavian artery is 2 mm. The edges are not smooth, and the contact surfaces with the right brachiocephalic vein and superior vena cava are not smooth, and there is a significant filling defect in the lumen, indicating that the tumor is highly malignant and directly invades the large vein	Tumors are rich in blood vessels, with arterial inward shape, and vascular interruption signs (Figure 1D,E,F)	Give up surgery
2 (Figure 2)	456 cm³, <1/3 thoracic volume	Upper right mediastinum	The tumor is in close contact with the subclavian artery, trachea, and spine, but the tumor has no obvious compression and invasion on it, and the contact surface was smooth	It is in close contact with the subclavian artery, but there is no obvious compression and invasion, and the contact surface is smooth	Two nourishing arteries come from the subclavian artery and formed an arterial loop in the tumor (Figure 2B,C,D)	The right fifth intercostal posterolateral incision was performed Intravascular intervention surgical was performed to embolize the tumor nutrient artery, and then successfully remove the tumor
3 (Figure 3)	4,080 cm³; >2/3 thoracic volume	Lower left mediastinum	The tumor compresses the lung lobe, but the contact surface is smooth, indicating that the possibility of non-invasive compression is high; the tumor invades the diaphragm and chest wall, indicating lowgrade malignancy	Tumor is not related to adjacent large vessels in the chest	There is no obvious nourishing artery	The seventh posterior intercostal incision was performed  The resection range on the chest wall was designed on the 3D model before surgery, and a titanium plate that completely conforms to the three-dimensional shape of the chest wall defect was made First, the chest wall invaded by the tumor was extended resected according to the planned resection range. Then, the tumor was boldly dissociated from the lung and mediastinum, and was removed with the invaded diaphragm reconstruction and chest wall reconstruction with
T. 1.1. 2 (						

Fable 2 (continued)

Case         Volume         Position         Relationship with adjacent large         Relationship with adjacent large         Relationship with adjacent large         Nutrient artery         Preoperative plant vessels           4 (Figure 4)         120 cm²; Upper left         The tumor is adjacent to the left common carotid artery and aortic through the tumor archid artery and aortic surface         It is close to the left subclavian artery. The aorta sends arch with smooth contact surface archies to nourishing artery was performed and is arch with smooth contact surface archies to nourishing artery as performed and into the too the thoracic contact surface archies to nourishing artery as performed and into the too that the tumor (Figure 4G)         Then the patient took a proposition, and the posterior position, and the posterior position, and the posterior position, and the posterior position are into the figure archimage and invade the spinal cord and has smooth edges, suggesting that there is a high possibility of neurogenic benign tumors         Finally, the tumor was remarked and possibility of neurogenic benign tumors	Table 2 (continued)	nued)					
120 cm³; Upper left The tumor is It is close to the left subclavian artery, adjacent to the left common carotid artery and aortic thoracic mediastinum spine and is arch with smooth contact surface arteries to nourish solume to the thoracic nediastinum spine and is arch with smooth contact surface arteries to nourish solume to the thoracic arch with smooth contact surface arteries to nourish the thoracic arch with smooth contact surface arteries to nourish the thoracic arch with smooth contact surface archives the throacic arch with smooth contact surface archives the transfer arch with smooth contact surface archives archives archive archives a high possibility of neurogenic benign tumors	Case	Volume	Position	Relationship with adjacent organs	Relationship with adjacent large vessels	Nutrient artery	Preoperative planning
	4 (Figure 4)	120 cm³; <1/3 thoracic volume	Upper left posterior mediastinum	The tumor is adjacent to the spine and is closely related to the thoracic 1–6 intervertebral foramen. It does not invade the spinal cord and has smooth edges, suggesting that there is a high possibility of neurogenic benign tumors	It is close to the left subclavian artery, left common carotid artery and aortic arch with smooth contact surface	The aorta sends out two nourishing arteries to nourish the tumor (Figure 4G)	Embolization of the tumor nourishing artery was performed by interventional surgery  Then the patient took a prone position, and the posterior approach was used to remove the tumors in the thoracic 1-6 intervertebral foramen  Finally, the tumor was removed through the left fourth intercostal posterolateral incision (Figure 4H,f)

the existence of complications are the keys to ensuring the efficacy of surgery and improving the quality of life of patients.

The application of 3D printing in medical treatment has been increased rapidly. With the maturity of 3D printing technology, it has also been widely used in the medical field (14-16). At present, 3D printing technology has played a significant role in medical fields, e.g., surgical and preoperative planning, especially in orthopedics, traumatology or maxillofacial surgery (17,18). Compared with traditional image, 3D printed solid models show the anatomy of the tumor more intuitively, adequately and clearly, providing a platform for the surgeon to determine the surgical plan, surgical incision route and intraoperative guidance, and can effectively evaluate the potential risks of surgery. By practicing the operation steps on the physical model and previewing the risk events of the operation, solutions could be proposed to ensure the success of the operation. In this study, 3D printing was used to make physical models for patients with complicated thoracic tumors, which effectively assisted surgeons to formulate safe and reliable surgical plans, reduce intraoperative complications and secondary damages, and achieve precise and personalized treatment. In addition, the surgeon can also use this 3D printed model to explain the individual situation of the chest tumor to the patient and the patient's family in detail, so that the patient and the family can more intuitively understand the condition, the necessity and risk of the operation, decrease the misunderstanding and increase the trust between the surgeon and the patients (19).

Application of 3D printing in complicated thoracic tumor surgery plans has been rarely reported (20,21). In this study, we used 3D printing technology to perform preoperative evaluation of complicated thoracic tumors. For patients with giant thoracic tumors, we used 3D technology to evaluate the relationship between tumors and adjacent organs and blood vessels in advance to design the optimal surgical route and approach. For tumors invading blood vessels (subclavian artery, brachiocephalic vein, superior vena cava), we use 3D technology to accurately assess the 3D spatial relationship between tumors and large blood vessels, the extent of invasion, and the condition of lateral branches, which is conducive to the rapid implementation of accurate tumor resection and vascular reconstruction during the operation. For tumors located on the top of the chest, we used 3D technology to acknowledge the 3D spatial relationship between the tumor and the adjacent subclavian blood vessels, brachial plexus, and nutrient artery, design

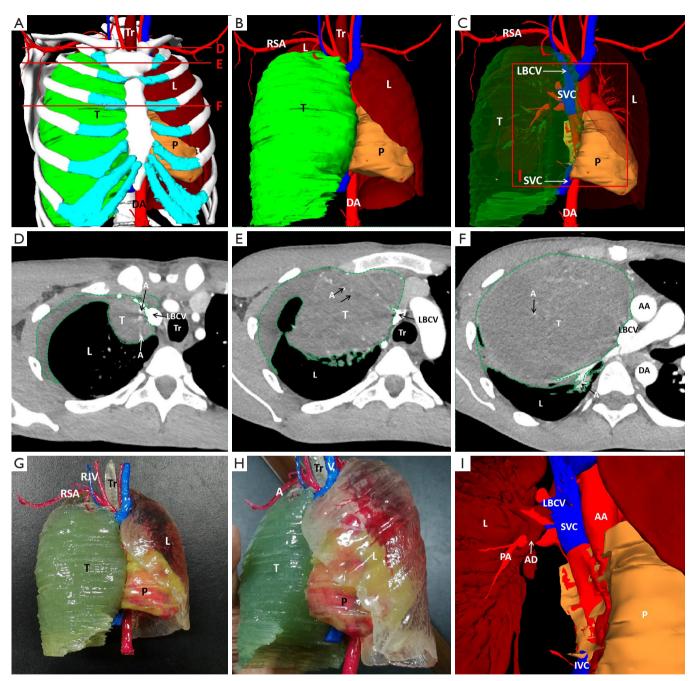


Figure 1 3D reconstructed images, CT transverse image and 3D printing model of giant thoracic tumor and its adjacent structures. (A,B,C) anterior view of 3D reconstructed images of giant thoracic tumor; (D,E,F) transverse CT images of giant thoracic tumor and its adjacent structures; (G) anterior view of 3D printing model; (H) antero-left view of 3D printing model; (I) magnification internal view of the interface of the tumor and the surrounding structures. 3D, three-dimensional; CT, computed tomography. Tr, trachea; T, tumor; L, lung; P, pericardium; DA, descending aorta; RSA, right subclavian artery; LBCV, left brachiocephalic vein; SVC, superior vena cava; A, artery; V, vein; AA, ascending aorta; RJV, right jugular vein; AD, arterial disconnection; PA, pulmonary artery; IVC, inferior vena cava.

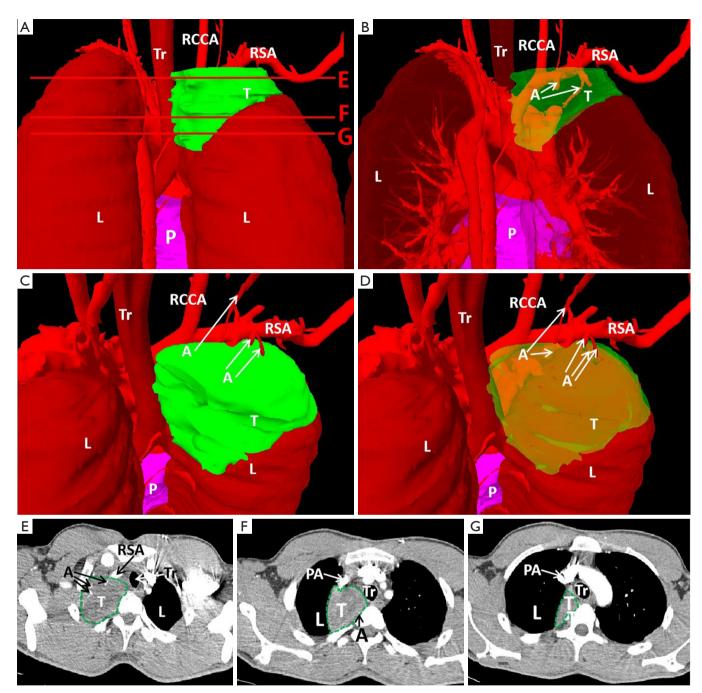


Figure 2 3D reconstructed images and CT transverse images of right-superior thoracic tumor and its adjacent structures. (A,B) Posterior view of 3D reconstructed images of right-superior thoracic tumor; (C,D) posterosuperior view of 3D reconstructed images of right-superior thoracic tumor; (E,F,G) transverse CT images of left-superior thoracic tumor and its adjacent structures. 3D, three dimensional; CT, computed tomography; RCCA, right common carotid artery; Tr, trachea; RSA, right subclavian artery; T, tumor; L, lung; P, pericardium; A, artery; PA, pulmonary artery.

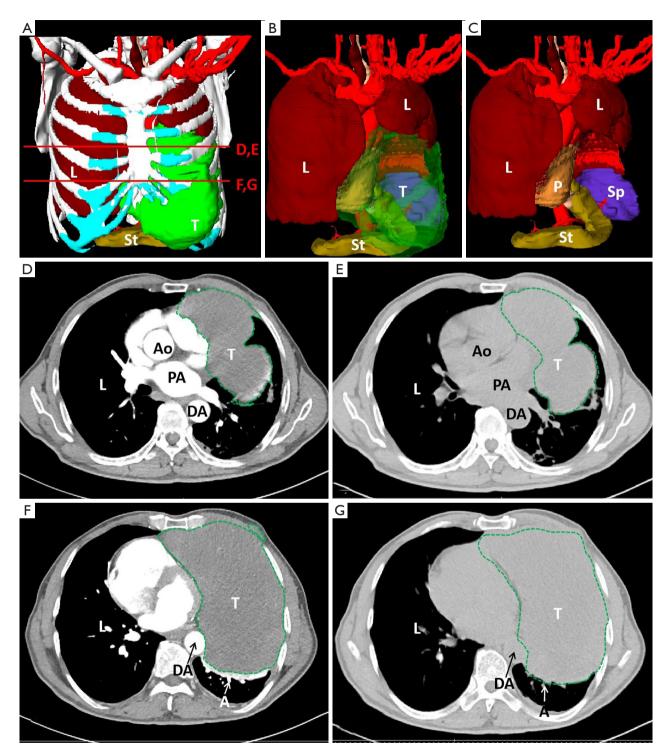


Figure 3 3D reconstructed images and CT transverse images of left-inferior giant thoracic tumor and its adjacent structures. (A,B,C) Anterior view of 3D reconstructed images of left-inferior thoracic tumor; (D,F) transverse CTA images of left-inferior thoracic tumor; (E,G) transverse plain CT images of left-inferior thoracic tumor. 3D, three dimensional; CT, computed tomography; CTA, computed tomography angiography; ST, stomach; T, tumor; L, lung; P, pericardium; Sp, spleen; Ao, aorta; PA, pulmonary artery; DA, descending aorta; Ao, aorta; PA, pulmonary artery; A, artery.

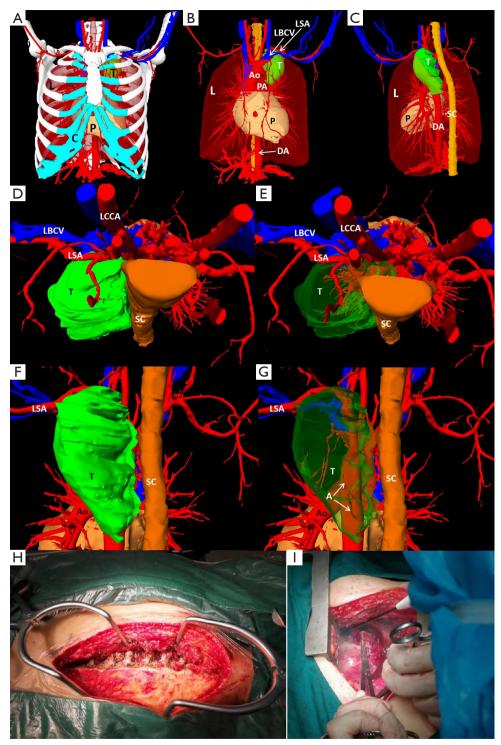


Figure 4 3D reconstructed images and CT transverse images of left-superior-posterior thoracic tumor and its adjacent structures. (A,B,C) Anterior view of 3D reconstructed images of left-superior-posterior thoracic tumor; (D) superior-posterior view of left-superior-posterior thoracic tumor; (E) superior-posterior view of left-superior-posterior thoracic tumor with tumor transparent; (F) left view of left-superior-posterior thoracic tumor with tumor transparent; (H) spinal surgery; (I) thoracic surgery. 3D, three dimensional; CT, computed tomography; T, tumor; L, lung; P, pericardium; LBCV, left brachiocephalic vein; LSA, left subclavian artery; Ao, aorta; PA, pulmonary artery; DA, descending aorta; SC, spinal cord; LCCA, left common carotid artery; A, artery.

Table 3 Comparison of the intraoperative variables, incidence of complications and hospitalization time between the two groups of patients

Outcome	Research group	Control group	Statistics	P value
Operative time (min)	157.7±67.0	213.2±64.0	t=2.472	0.018
Intraoperative blood loss (mL)	317.6±349.0	702.9±602.0	t=2.282	0.031
Change the operative approach	1	6	$\chi^2 = 4.497$	0.033
Length of hospitalization (days)	12.8±3.48	16.8±7.13	t=1.930	0.062
Complications*	1	3	$\chi^2 = 1.333$	0.513

Values are presented as median (range) or mean ± standard deviation (SD). \*, including bleeding, respiratory failure, relapsing pulmonary edema, lung infections.

Table 4 Comparison between resectable and unresectable groups

Variables	Resectable group (n=34)	Unresectable groups (n=12)	Z	P value
Size	1.88 (1.00–2.00)	1.92 (1.00–2.75)	-0.109	0.913
Location	2.00 (1.00–3.00)	3.00 (3.00–3.00)	-4.056	0.000
Smoothness of tumor-vascular contact surface	1.71 (1.00–3.00)	2.67 (2.00–3.00)	-3.142	0.002
Close contact with trachea, chest wall, pericardium, and diaphragm	2.18 (2.00–3.00)	1.92 (1.00–2.76)	-1.083	0.279
Pathological malignancy	2.00 (1.00–3.00)	3.00 (3.00–3.00)	-3.498	0.000

Values are presented as median (range).

Table 5 Comparison of pathological malignancy between two groups

			l	_OW			Medium				High		
0	Thym	oma		Solitary		Thymoma			Thymo	oma	. Small cell		Yolk sac
Group	AB	B1	Teratoma		Ganglioneuroma	B2	Germ cell	Seminoma	В3	С	neuroendocrine carcinoma	Spindle cell tumor	tumor, embryonal carcinoma
Resectable group													
Research group (3D)	4	1	3	0	0	2	3	0	3	0	0	0	1
Control group *	0	1	4	1	1	3	2	0	3	2	0	0	0
Unresectable groups**	-	0	0	0	0	0	0	0	2	2	3	1	4

<sup>\*,</sup> research group (3D) vs. control group, P=0.685; \*\*, resectable group vs. unresectable groups, P=0.000.

the optimal surgical approach, and embolism the nutrient artery in advance. For tumors that invade other organs (chest wall, lung, diaphragm, pericardium), we use 3D technology to acknowledge in advance the spatial relationship between the tumor and the invading spatial organs, the scope of the invasion, and design a 3D shape of the substitute. In

this study, we showed that the average operation time, intraoperative blood loss, and incidence of changes in surgical incisions in the research group were significantly reduced compared with the control group. In addition, the occurrence of complications is often the main cause of surgical failure. Postoperative complications of complicated

thoracic tumor surgery mainly include recurrent pulmonary edema, pulmonary infection, arrhythmia, respiratory failure, pleural effusion, and wound bleeding (22,23). The incidence of total complications was no significant difference between the research group and the control group. At the same time, we showed that there was no tumor recurrence or metastasis in both groups, indicating that the 3D printing technology did not affect the surgical efficacy.

We compared these resectable cases with some unresectable cases in the same period, and tried to score and compare some factors that may affect the resectability. The results showed that the location of the tumor in the thoracic cavity and the smoothness of the contact surface between the tumor and the adjacent large blood vessels may be the important factors affecting the removal of the tumor. Further analysis showed that the unresectable tumors were located at the top of the chest, and all of them had invasion to the adjacent subclavian artery or vein, superior vena cava, even the brachial plexus and trachea (the score of the contact surface between the tumor and the adjacent large vessels was 2-3), which may be the main reason why the operation could not be performed. The tumor invading the superior vena cava, the chest wall, pericardium, or the diaphragm is not the reason of non resectability, because these structures invaded by the tumor can be reconstructed.

In summary, 3D modeling and printing technology has been frequently applied in assisting and optimizing surgery. For complicated thoracic tumors, it can effectively help patients receive accurate treatment, reduce the operation time and bleeding, reduce the risk of surgery, facilitate the patient's postoperative recovery, shorten the length of hospitalization and greatly reduces the medical expenses. The limitation of this study lies in the small number of cases, lack of the evaluation on the long-term efficacy and prognosis of patients, and the lack of comparison of patients' treatment compliance. We expect to increase the number of surgical procedures in the future to improve 3D printing in assisting thoracic tumor resection and to develop criteria for the procedure.

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#### **Footnote**

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Ethical Statement: The authors are accountable for all aspects of the work in ensuring that questions related to the accuracy or integrity of any part of the work are appropriately investigated and resolved. The study was conducted in accordance with the Declaration of Helsinki (as revised in 2013). The study was approved by the Ethical Committee of Southwest Hospital (IRB number: KY201846). Written informed consent was obtained from the patient for publication of this study and any accompanying images. A copy of the written consent is available for review by the editor-in-chief of this journal.

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