Structural analysis of processed corneas

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Background: Disruption of the microstructure in corneal stroma can lead to the loss of transparency. The lack of a characterization method for the microstructure prevents such scaffolds to be implemented in tissue transplantation. The non-invasive, three-dimensional (3D) rendering multiphoton microscopy (MPM) poses the potential to solve this problem.

Methods: MPM images and data analyses were performed with three kinds of samples with known and different quality. Isosurfaces (ISOs) were constructed for the evaluation of void volume and collagen distribution. **Results:** The differences in the microstructures of these samples were revealed with clear indications and links to their behaviours in rehydration and possible transparency. According to this analysis, the scaffold with the highest void space ratio amongst the three presented the highest successful rates to be thoroughly rehydrated.

Conclusions: Such a method can be developed for assessing the quality of tissue engineered corneas, or donated corneas, and be useful as a powerful research tool in cornea related research.

Keywords: Corneal transplantation; tissue engineering; multiphoton microscopy (MPM); second harmonic generation (SHG); isosurface (ISO)

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Introduction

One of the key challenges for a tissue engineer to overcome is to translate the designed tissue/organ into a transplantable product. Although this goal is clear and practical, it is rarely achieved because the artificial tissue would either be damaged or contaminated during the end-point quality check before it is used directly in surgery. This critical issue impacts several sectors, including manufacture, quality control, regulation, and treatment application. Without a satisfactory solution, patients cannot benefit from the fruit of tissue engineering.

This challenge is particularly difficult to surmount when the scaffold in question is an artificial, decellularized animal cornea. Artificial corneas, if held in reserve in all hospitals, can be used for emergency treatments of various causes (1). Typically, the stroma region of an animal cornea, which constitutes 90% of the thickness of a cornea body (2), is utilized to design a decellularized cornea. During the manufacture, incomplete decellularization processes are frequently observed. Residual debris or animal cells can cause immune responses after the surgery. On the other hand, the transplanted corneas, however, must also display satisfactory transparency at all time. The manufacturing process may result in structural or material damage of the lamella collagen, easily causing the artificial cornea to lose transparency (3-5). For this reason, the decellularization process must be optimized to deliver a clean corneal scaffold with intact microstructures. The product then needs to go through sterilization and be vacuum-packed for the later surgery. Before the surgery takes place, the scaffold should be 85% rehydrated, with a higher amount of water toward the posterior end (6). The whole process, including material acquisition, manufacture, packaging, and rehydration, has to

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be error-free to maintain a fully functional corneal scaffold. Examination results before packaging cannot be carried over to guarantee a well maintained final product.

Some desirable features, when combined, can address this issue and solve the problem for product translation. First, it is crucial to include a non-invasive, non-destructive method for the end-point investigation. This method is important because there is no remedy if the corneal product is destroyed or contaminated during the characterization. With its unique triple-helix structure, collagen fibers in a decellularized scaffold are capable of generating second harmonic generation (SHG) signals from an incidental laser (7). This elastic scattering property may provide a unique opportunity for developing a non-invasive strategy. Second, the tissue scaffold should be evaluated in a global and thorough manner. Despite the fact that such a product may be ready for transplantation, the investigation at this point should still provide us enough information regarding the whole structure and content of the scaffold. Partial and random analysis of the product is insufficient and will put the patient's health at risk. Third, the analysis should be scientifically sound, with quantifiable data for statistics. This may be achieved with several existing image processing tools, particularly the Isosurface (ISO) module (8-13). The tissue product should be free from any subjective determination. Quantitative analysis can be transformed into a reliable quality control methodology. Lastly, the method should help determine whether a corneal scaffold can be fully hydrated and become transparent right before the transplantation. This would provide the highest success rate for the surgery.

In order to meet the above requirements, we investigated into the idea that SHG imaging of the fibrillar collagen, when coupled with some robust image analytic tools, can prove to be a powerful solution to the issues found in the translational phase of tissue engineering. Multiphoton microscopy (MPM), which utilizes an infrared laser, can penetrate deep into the tissue without impairing the scaffold (14). The mode-locked laser also provides an extra spatial control to exclude out-of-plane noises. For this reason, it would be an ideal light source for visualizing the stroma region of the corneas. It is hypothesized here that this non-destructive three-dimensional (3D) structural analysis can be used to select for a corneal scaffold that can be rehydrated successfully before the transplantation.

Methods

A rehydration process was used to demonstrate how

analytical this method can be for providing a reliable, nondestructive examination for a transplantable cornea. Three processed corneas were provided by our collaborator China Regenerative Medicine International (CRMI) to undergo rehydration in phosphate-buffered saline (PBS). The 3D images of decellularized corneal samples were acquired by a multiphoton microscope with an 800 nm laser. Signals were collected with either a $20 \times$ or $60 \times$ objective from three channels with optical filters at 433, 520, and 667 nm. The z-step was 0.45 µm, and scan speed was 166 lines-persecond (LPS). Images were taken and quantified when the scaffolds were dry, and then were retaken on the 4th and the 72nd hours during rehydration to assess any change in the collagen organization.

The images were then blindly deconvolved using AutoQuant X3 and analyzed with Imaris 7 (15). Collagen microstructures were reconstructed using the ISO modeling, which utilized a marching cube algorithm to clearly distinguish the scaffold from the unoccupied space (16). A signal look-up table was used for each 3D image to filter out the remaining noise and to set the threshold merely for the collagen signals. A cubical region of interest (ROI) was set up inside the cornea, and within the ROI volume, ISOs were constructed to encapsulate the collagen fibers. The unoccupied space, also known as the void space (V), could be calculated by V_{ROI} - V_{ISO} . This value indicates how loose the scaffold was while being imaged, which would give us a good starting point to predict what would happen during rehydration.

Results

By analyzing the 3D images of the dried scaffolds, we found out that there exist subtle structural differences amongst the three samples that were submitted for investigation. Figure 1 shows the transparent ROI and the ISOs that were modelled inside; the void space calculation was tabulated to provide further analysis. All three samples showed intact exterior surfaces. But when we look into the interior, Sample 1 apparently displayed unequal collagen distribution. Since the 3D images were constructed by stacking various z-planes together, the blue collagen signals should appear simultaneously if the local collagen concentrations are equal. However, it is shown by the ISO rendering that the collagen was much denser at one corner of the scaffold. The overall void space was estimated to occupy only 4.80% of the interior volume, which was the lowest amongst the three samples. Sample 2, although having more pores and

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Void space estimation

Sample	ROI_VOL (µm³)	ISO_VOL (μm³)	Viod space (µm³)	Ratio (%)
1	2,079,756	1,980,000	99,756	4.80
2	2,206,764	1,820,000	386,764	17.53
3	2,349,648	2,210,000	139,648	5.94

Figure 1 Analysis of the dried cornea scaffolds. SHG 3D images were taken for the collagen presented throughout the scaffold. Green, exterior surfaces of the scaffolds; blue, isosurfaces rendered from the ROI taken inside of the scaffolds. Void space was calculated by subtracting the volumes of the isosurfaces from that of the total ROI volume (in µm³). Scale bars are indicated inside the panels. SHG, second harmonic generation; 3D, three-dimensional; ROI, region of interest.

concaves in the oval surface, actually had evenly distributed collagen inside the scaffold. Its void space was estimated to be 17.53%, the highest amongst the three samples. This means that there was almost 1/5 of the interior volume to be filled up during the rehydration process. Sample 3 shows highly dense and balanced collagen throughout the scaffold. Although these fibers were equally distributed, the void space analysis indicated that there might be limited space for water entry and collagen re-distribution, which would likely be reflected during rehydration.

When the scaffolds were rehydrated, they started to swell when water entered the void spaces inside the scaffolds. This caused a change of the collagen organization of the scaffolds. *Figure 2* demonstrates this change by featuring the images taken at hour 4 and hour 72. The three samples show different fates during rehydration. Previously our correlation indicated that 48 hours should provide enough time to completely rehydrate these dried cornea scaffolds (data not shown). Here, however, Sample 1 still had many collagen regions remain dense. The green ISOs were also unequally distributed, more concentrated at one corner. This reflects upon our dried image data in *Figure 1* and shows that some of the collagen clusters would remain highly dense even if the scaffold is submerged in saline for days. This would result in an incomplete rehydration, rendering this scaffold not useful for surgery. On the other hand, Sample 2 was fully permeated after 72 hours, as shown by the ubiquitous green presence throughout the scaffold. Together with the 4th hour data, it shows that water permeated fast in Sample 2. This finding echoed our calculation from the ROI, indicating that the void space analysis may be predictive for how much a scaffold can be rehydrated. Sample 3 initially showed lots of void spaces to be occupied by water in early hours. However, only the bottom portion of the scaffold was taken by the collagen fibers from the center. The top portion of the scaffold remained unoccupied by the collagen after 72 hours. This indicates that the earlier void space analysis successfully predicted that the central collagen was too compact to loosen up during rehydration. Therefore, although collagen fibers were equally distributed in Sample 3, this type of scaffold was still not ideal to go through the rehydration for later transplantation.

Discussion

From our investigation, it was found that SHG imaging provides a solution to meet the need for an end-point



Figure 2 Rehydrated cornea scaffolds imaged at the 4th and 72nd hours. Images were taken to provide an analysis of how the collagen fibers were re-organized when the scaffolds were submerged in PBS. Blue, SHG signals from collagen fibers; green, isosurfaces of the void space to be filled by water. Scale bars are indicated inside the panels. PBS, phosphate-buffered saline; SHG, second harmonic generation; hrs, hours.

evaluation of the tissue-engineered corneal scaffolds. To make sure that such a scaffold is manufactured as designed for transplantation, it is important to quantitatively evaluate the scaffold globally at the end of production (17). Because decellularized corneal stroma almost fully consists of collagen fibers, the scaffold can naturally respond to the infrared laser to initiate SHG signals. These signals do not degrade the scaffold in any manner and are strong enough to provide a good contrast to the background noise, as shown by our precise void space calculations. The capability of MPM imaging proves to be a crucial component for our hypothesis since quantifiable image analysis can only be based on the high-quality signal acquisition at the beginning of the imaging procedure. If the mosaic scanning mode can become more high-throughput, a global evaluation of the 3D structure of the corneal scaffold will be available, and MPM will become an essential tool for tissue engineering scaffold design.

The use of ISO modeling is a crucial step to turn

image pixels into volumetric and quantifiable entities, which empowers and transforms the role of microscopic imaging in tissue engineering. This method enables statistical relevant decisions to be made, which is directly related to the quality control process. Furthermore, as we demonstrated, the calculated void spaces can illustrate how much water may access the interior of the scaffold. This method answers both of the questions whether a corneal scaffold is hydrated enough to be progressed into transplantation and whether such a scaffold is hydrated at the right interior location in a straightforward manner. With such a quantitative imaging method, other parameters such as the thickness of the scaffold, swelling of the scaffold, and interior collagen distribution can also be calculated for a more detailed analysis. Understanding how these parameters behave is necessary for translating a laboratorymade corneal scaffold into a reliable medical product.

Although this method that combines MPM and ISO has been proven to be highly useful, there are rooms for

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future improvements. First, the imaging process is timeconsuming and requires the user to have precise control over the optical components, sample positioning, and signal-to-noise ratio. All these add uncertainties while efforts are made to reproduce a certain result. Hence, it is important to design an imaging platform that reduces human involvements. Second, the usage of ISO remains a point of debate, mainly due to the issue of signal thresholding. A seasoned user would have to address the selection of signals and more likely rely on automated thresholding by the image software. Doing so prevents any bias in the volumetric analysis, renders an estimated void space that will be more reliable for precise modeling. Lastly, this presented method only works for materials that are capable of emitting SHG signals. If other complex materials or tissue were to be visualized, it is necessary to utilize another optical process for the generation of a reliable, nondestructive signal. This means that the image analyst has to possess a wide understanding of optical processes, which also adds a tremendous complexity to the design of other tissues or organs.

Conclusions

In this letter, we present a non-invasive, quantitative, analytical, 3D, and universally applicable method for the analysis of the microstructure of a cornea scaffold. Our data indicated that Sample 2, which showed equally distributed collagen fibers and a higher void space, could be fully rehydrated before surgery. This experiment demonstrates that by combining MPM with image analytic tools such as ISO, we can render the 3D corneal images quantifiable and acquire useful data on how the processed cornea may respond to followup procedures, such as rehydration, cell seeding with epithelial cells or keratocytes, and mechanical processes, etc. It is further possible to be used as a method for the analysis of transparency, a crucial functional attribute that is highly associated with the collagen microstructure. The non-invasive nature of this method presents a great industrial potential to be used as a quality control procedure. Overall, our data demonstrated that, if made systematically, this analytic method can highly impact current tissue engineering of artificial corneal scaffolds.

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